



Revision 20181012



POLYPROPYLENE HOMOPOLYMER FOR INJECTION MOLDING

DESCRIPTION

SABIC[®] PP 5770N is a PP homopolymer grade with antistatic and nucleating agents. It is suitable for producing injection molded applications with outstanding flow properties, good dimensional stability, high stiffness, excellent organoleptic properties and good clarity comparing to the regular PP homopolymer grades.

SABIC[®] PP 5770N encompasses the following features: very high top load strength & down gauging potential; isotropy shrinkage performance (dimensional stability); high crystallization temperature and superior flow behavior (lower cycle time); easy mold filing for aesthetic & large items; clean product in combination of low / no odor & taste.

TYPICAL APPLICATIONS

SABIC® PP 5770N can be used for housewares, thin wall packaging, caps & closures and compounding.

TYPICAL PROPERTY VALUES

PROPERTIES **TYPICAL VALUES** TEST METHODS UNITS POLYMER PROPERTIES Melt Flow Rate at 230°C and 2.16 kg 70 g/10 min ASTM D1238 Density at 23°C kg/m³ ASTM D792 903 MECHANICAL PROPERTIES (1) Tensile Strength at Yield 40 MPa ASTM D638 Tensile Elongation at Yield ASTM D638 7 % Flexural Modulus (1% Secant) 1680 ASTM D790 A MPa Flexural Modulus (1% Secant) 1870 ASTM D790 B MPa Izod Impact Strength notched, at 23°C 30 J/m ASTM D256 Rockwell Hardness, R-Scale 98 ASTM D785 THERMAL PROPERTIES Vicat Softening Temperature 150 °C ASTM D1525 Heat deflection temperature at 455 kPa 108 °C ASTM D648

(1) Based on injection molded specimens

PROCESSING CONDITIONS

Barrel temperature range: 200 - 245°C

Mold Shrinkage: 1.2 - 2.0% depending on wall thickness and processing conditions. Mold Temperature: Normally 15 - 40°C, up to 65°C for thick parts.





HEALTH, SAFETY AND FOOD CONTACT REGULATIONS

SABIC® PP 5770N is suitable for food contact application. Detailed information is provided in relevant documents / certificates and for additional specific information please contact SABIC local representative.

DISCLAIMER: This product is not intended for and must not be used in any pharmaceutical / medical applications.

STORAGE AND HANDLING

Polypropylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery.

DISCLAIMER

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